



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2573
Job Sheet 213869



Part No: D2573

Job Qty: 12 pcs

Part Name: Saddle, Aft, Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/8/20

Job Tracking No:

Due Date: 11/4/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV F IPP: I As Per RevE 06-01-27 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Machining - Issue SN	12 pcs	11/2/20		0.00	0.00	HAAS - 1		52 9-89	20/10/21
							HAAS - 2			
							HAAS - 3			
							HAAS - 4			
100	HAAS 4 Axis - B4B	12 pcs	11/3/20		1.00	19.35	HAAS - 1 - B4B			DTP 20-10-28
							HAAS - 2 - B4B			
							HAAS - 3 - B4B			
							HAAS - 4 - B4B			
110	Conventional Mill - 1 - B4B	12 pcs	11/3/20		0.00	2.00	Conventional Mill - 1 - B4B			DTP 20-10-28
							Conventional Mill - 2 - B4B			
120	QC 2	12 pcs	11/3/20		0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.ca
www.dartaerospace.com

Container No: S307497



Part: D2573

Job No: 213869

Serial No/Batch: S307497

Box
Qty
Box Qty
Unit Cost

Various STC's

0

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				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	DJP 20-10-28
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
130 QC 8	12	11/3/20	0.00 0.00	QC 8 - 12	
	pcs			QC 8 - 14	20/10/29
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
140 Handfinish - 1-1 Chemical-B4B	12	11/3/20	0.00 1.50	Handfinish - 1 - 1 - B4B	
	pcs			Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 -	

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						B4B	
						Handfinish - 1 - 12 - B4B	
						Handfinish - 1 - 13 - B4B	
						Handfinish - 1 - 14 - B4B	
						Handfinish - 1 - 15 - B4B	
						Handfinish - 1 - 16 - B4B	
						Handfinish - 1 - 17 - B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	DAS 47 NOV 11 2020
							9-89
150 Powdercoat - 1 White Gl(A)- B4B	12 pcs	11/4/20	0.00	0.46	Powdercoat - 1 - B4B		
START. 8:45. O.V.T. 320° FINISH 9:15.					Powdercoat - 2 - B4B		
					Powdercoat - 3 - B4B		20-11-13
					Powdercoat - 4 - B4B		
					Powdercoat - 5 - B4B		
					Powdercoat - 6 - B4B		
					Powdercoat - 7 - B4B		
					Powdercoat - 8 - B4B		
					Powdercoat - 9 - B4B		
					Powdercoat - 10 - B4B		
160 QC 3	12 pcs	11/4/20	0.00	0.00	QC 3 - 10		
					QC 3 - 13		
					QC 3 - 15		
					QC 3 - 17		
					QC 3 - 18		
					QC 3 - 2		
					QC 3 - 28		
					QC 3 - 3		
					QC 3 - 30		
					QC 3 - 34		
					QC 3 - 36		
					QC 3 - 41		
					QC 3 - 51		
					QC 3 - 58		
					QC 3 - 59		
					QC 3 - 68		
					QC 3 - 9		
					QC 3 - 40		
					QC 3 - 19		
					QC 3 - 43		
					QC 3 - 24		
					QC 3 - 61		
					QC 3 - 81		
					QC 3 - 82		
					QC 3 - 87		
					QC 3 - 47		
170 Packaging 3-1 - Stock - B4B	12 pcs	11/4/20	0.00	0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		

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				Packaging 3 - 3 - B4B ✓	ST 3398A 80 NOV 13 2020 9:89
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
180 QC 21 - SA	12 pcs	11/4/20	0.00 0.00	QC 21 - SA - 21	DAS NOV 16 2020 21 9:89
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	
				QC 21 - SA - 28	
Part Op 100 - (HAAS CNC vertical machine #1) Program Batch No. 530797 Descriptions: 110 - (Manufacture as per dwg) Machine keyway as per dwg D2573 & D2574 120 - QC2- Inspect parts off machine FAI/FAIB 130 - (QC8- Inspect parts - second check) 140 - (Chemical Conversion Coat per QSI005 4.1) 150 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ 160 - (QC3- Inspect Part Finish) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D6101-007	Saddle Billet	12 pcs (1 ea)	90-Machining - Issue SN	5306679 x12	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
90-Machining - Issue SN	D6101-007	12	5	0	
Part Specifications					

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle, Aft Outboard	0.438Inches + 0.005 - 0.000	0.443 0.438		
2	Saddle, Aft Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
3	Saddle, Aft Outboard	3.495Inches + 0.010 - 0.000	3.505 3.495		
4	Saddle, Aft Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
5	Saddle, Aft Outboard	7.990Inches + 0.020 - 0.000	8.010 7.990		
6	Saddle, Aft Outboard	0.490Inches + 0.020 - 0.000	0.510 0.490		
7	Saddle, Aft Outboard	0.257Inches + 0.005 - 0.000	0.262 0.257		
8	Saddle, Aft Outboard	0.375Inches + 0.005 - 0.000	0.380 0.375		
9	Saddle, Aft Outboard	0.490Inches + 0.020 - 0.000	0.510 0.490		
10	Saddle, Aft Outboard	1.174Inches + 0.010 - 0.000	1.184 1.174		
11	Saddle, Aft Outboard	0.558Inches + 0.020 - 0.000	0.578 0.558		
12	Saddle, Aft Outboard	1.174Inches + 0.010 - 0.000	1.184 1.174		
13	Saddle, Aft Outboard	1.365Inches + 0.010 - 0.000	1.375 1.365		
14	Saddle, Aft Outboard	2.495Inches + 0.010 - 0.000	2.505 2.495		
15	Saddle, Aft Outboard	4.119Inches + 0.010 - 0.000	4.129 4.119		
16	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
17	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
18	Saddle, Aft Outboard	0.240Inches + 0.020 - 0.000	0.260 0.240		
19	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
20	Saddle, Aft Outboard	0.178Inches + 0.020 - 0.000	0.198 0.178		
21	Saddle, Aft Outboard	3.210Inches + 0.040 - 0.000	3.250 3.210		
22	Saddle, Aft Outboard	0.230Inches + 0.020 - 0.000	0.250 0.230		
23	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		
24	Saddle, Aft Outboard	0.308Inches + 0.005 - 0.000	0.313 0.308		
25	Saddle, Aft Outboard	0.760Inches + 0.005 - 0.000	0.765 0.760		
26	Saddle, Aft Outboard	0.352Inches + 0.020 - 0.000	0.372 0.352		
27	Saddle, Aft Outboard	0.470Inches + 0.060 - 0.000	0.530 0.470		
28	Saddle, Aft Outboard	0.615Inches + 0.020 - 0.000	0.635 0.615		
29	Saddle, Aft Outboard	0.053Inches + 0.020 - 0.000	0.073 0.053		
30	Saddle, Aft Outboard	0.240Inches + 0.020 - 0.000	0.260 0.240		
31	Saddle, Aft Outboard	1.500Inches + 0.020 - 0.000	1.520 1.500		
32	Saddle, Aft Outboard	0.115Inches + 0.020 - 0.000	0.135 0.115		

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10/8/2020

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

33	Saddle, Aft Outboard	0.240Inches	+ 0.040 - 0.000	0.280 0.240
34	Saddle, Aft Outboard	0.240Inches	+ 0.020 - 0.000	0.260 0.240
35	Saddle, Aft Outboard	2.000Inches	+ 0.020 - 0.000	2.020 2.000
36	Saddle, Aft Outboard	0.023Inches	+ 0.020 - 0.000	0.043 0.023

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DART AEROSPACE LTD		Work Order: 213869
Description: Saddle, Aft Outboard		Part Number: D2573
Inspection Dwg: D2573 Rev. F		Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

Dim	Min	Max	Go/No Go Gauge	Recorded Actual Dimensions				By	Date
				1	2	3	4		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.003	8.003	8.003	8.003		
F	0.490	0.510		0.501	0.502	0.501	0.502		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.500	0.500	0.501	0.500		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.568	0.567	0.568	0.567		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.130	0.130	0.130	0.130		
Q	0.115	0.135		0.127	0.127	0.127	0.127		
R	0.240	0.260		0.253	0.254	0.253	0.253		
S	0.115	0.135		0.126	0.126	0.126	0.124		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.244	0.244	0.244	0.243		
W	0.115	0.135		0.129	0.128	0.128	0.128		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.762	0.762	0.762	0.762		
Z	0.352	0.372		0.363	0.364	0.364	0.364		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.627	0.626	0.626	0.625		
AC	0.053	0.073		0.060	0.060	0.060	0.060		
AD	0.240	0.260		0.254	0.254	0.252	0.252		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.130	0.130	0.130	0.130		
AG	0.240	0.280		0.265	0.265	0.265	0.265		
AH	0.240	0.260		0.255	0.254	0.254	0.253		
AI	2.000	2.020		2.000	2.000	2.020	2.020		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: 52	Audited by: [Signature]
Date: 9-89 20/10/25	Date: 20/10/29

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD	Work Order: 213869
Description: Saddle, Aft Outboard	Part Number: D2573
Inspection Dwg: D2573 Rev. F	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	5	6	7	8		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.003	8.003	8.003	8.004		
F	0.490	0.510		0.503	0.502	0.503	0.502		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.378	0.378	0.378	0.378		
I	0.490	0.510		0.500	0.502	0.501	0.503		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.567	0.568	0.568	0.569		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.130	0.130	0.130	0.128		
Q	0.115	0.135		0.126	0.127	0.127	0.127		
R	0.240	0.260		0.252	0.252	0.252	0.252		
S	0.115	0.135		0.126	0.126	0.126	0.126		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.244	0.242	0.242	0.242		
W	0.115	0.135		0.127	0.1275	0.127	0.127		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.762	0.762	0.762	0.762		
Z	0.352	0.372		0.360	0.361	0.361	0.360		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.626	0.626	0.626	0.626		
AC	0.053	0.073		0.060	0.060	0.060	0.060		
AD	0.240	0.260		0.254	0.249	0.249	0.251		
AE	1.500	1.520		1.510	1.510	1.510	1.518		
AF	0.115	0.135		0.130	0.130	0.135	0.132		
AG	0.240	0.280		0.265	0.265	0.270	0.270		
AH	0.240	0.260		0.254	0.252	0.252	0.252		
AI	2.000	2.020		2.020	2.020	2.020	2.020		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: 52	Audited by: JKL
Date: 20-10-27	Date: 20/10/29

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

DART AEROSPACE LTD		Work Order: 213969
Description: Saddle, Aft Outboard		Part Number: D2573
Inspection Dwg: D2573 Rev. F		Page 1 of 1

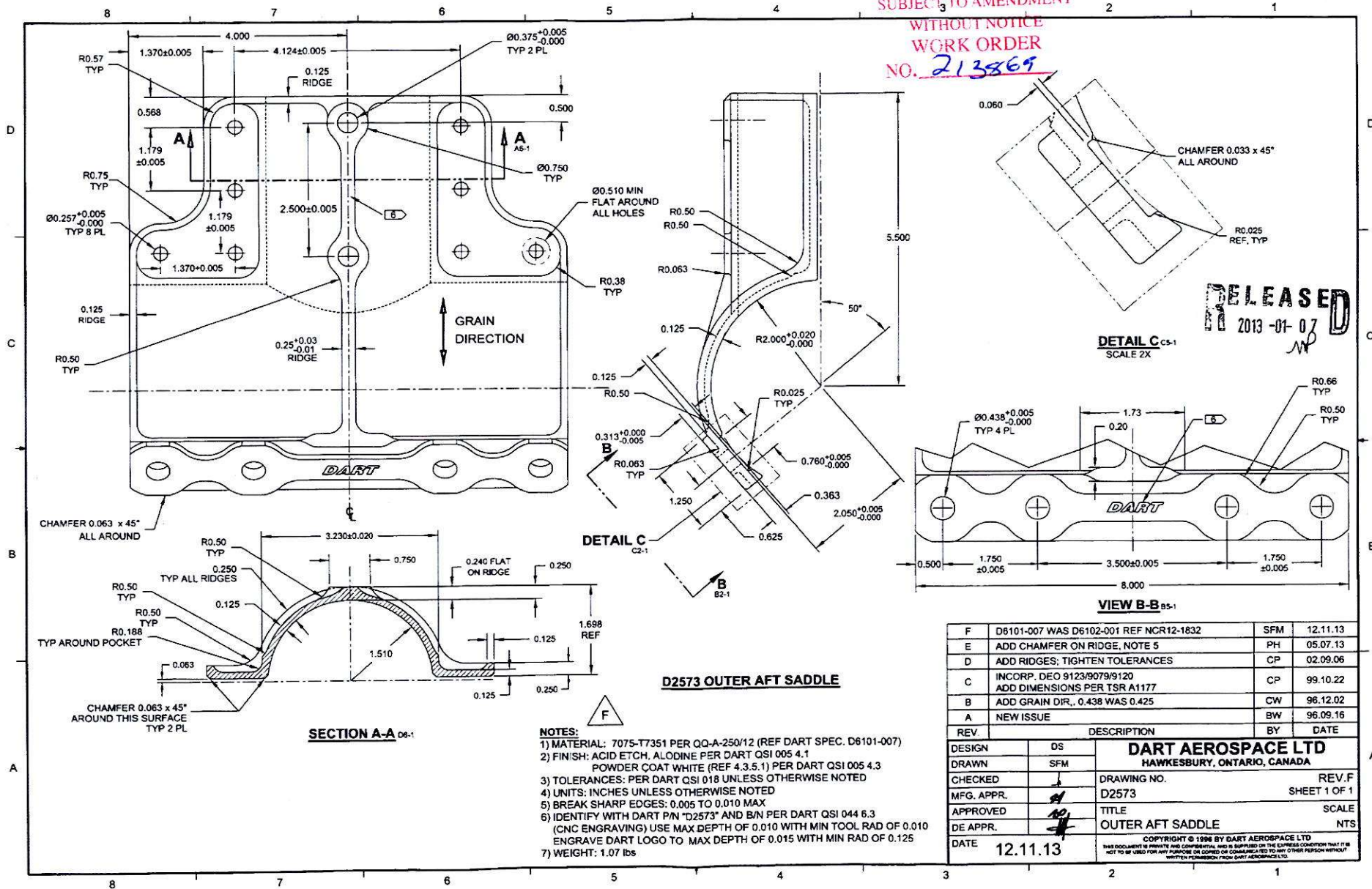
Inspect dimensions highlighted on inspection sheet drawing D2573 Rev. E and record below:

				Recorded Actual Dimensions				By	Date
Dim	Min	Max	Go/No Go Gauge	9	10	11	12		
A	0.438	0.443		0.438	0.438	0.438	0.438		
B	1.745	1.755		1.750	1.750	1.750	1.750		
C	3.495	3.505		3.500	3.500	3.500	3.500		
D	1.745	1.755		1.750	1.750	1.750	1.750		
E	7.990	8.010		8.003	8.004	8.004	8.004		
F	0.490	0.510		0.501	0.502	0.502	0.502		
G	0.257	0.262		0.258	0.258	0.258	0.258		
H	0.375	0.380		0.379	0.379	0.379	0.379		
I	0.490	0.510		0.504	0.504	0.502	0.503		
J	1.174	1.184		1.179	1.179	1.179	1.179		
K	0.558	0.578		0.571	0.571	0.569	0.570		
L	1.174	1.184		1.179	1.179	1.179	1.179		
M	1.365	1.375		1.370	1.370	1.370	1.370		
N	2.495	2.505		2.500	2.500	2.500	2.500		
O	4.119	4.129		4.124	4.124	4.124	4.124		
P	0.115	0.135		0.128	0.127	0.127	0.127		
Q	0.115	0.135		0.127	0.127	0.1275	0.127		
R	0.240	0.260		0.252	0.253	0.2525	0.252		
S	0.115	0.135		0.126	0.126	0.126	0.127		
T	0.178	0.198		0.188	0.188	0.188	0.188		
U	3.210	3.250		3.230	3.230	3.230	3.230		
V	0.230	0.250		0.241	0.241	0.241	0.241		
W	0.115	0.135		0.128	0.128	0.127	0.128		
X	0.308	0.313		0.311	0.311	0.311	0.311		
Y	0.760	0.765		0.762	0.762	0.762	0.762		
Z	0.352	0.372		0.361	0.361	0.3615	0.361		
AA	0.470	0.530		0.500	0.500	0.500	0.500		
AB	0.615	0.635		0.626	0.626	0.626	0.626		
AC	0.053	0.073		0.056	0.055	0.055	0.055		
AD	0.240	0.260		0.251	0.251	0.251	0.251		
AE	1.500	1.520		1.510	1.510	1.510	1.510		
AF	0.115	0.135		0.120	0.121	0.120	0.120		
AG	0.240	0.280		0.270	0.270	0.270	0.270		
AH	0.240	0.260		0.250	0.250	0.250	0.250		
AI	2.000	2.020		2.000	2.000	2.000	2.000		
AJ	0.023	0.043		0.033	0.033	0.033	0.033		
Accept/Reject									

Measured by: <u>DTF</u>	Audited by: <u>mf</u>
Date: <u>20-10-27</u>	Date: <u>20/10/29</u>

Rev	Date	Change	Revised by	Approved
B	02.09.26	Re-format; Added Rev. D	KJ	
C	02.10.11	Re-format; Added DT8682, DT8683, DT8684	KJ	
D	05.05.05	Added dimension AI	KJ/RF	
E	05.12.05	Added dimension AJ	KJ/JLM	
F	13.03.07	Dwg Rev updated	KJ	

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WORK ORDER
NO. 213869



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					